

Crawlbrella Cover Assembly Instructions

Tools Required: - Size ½” or 13mm socket and ratchet
- (2) ½” or 13mm wrenches (if installing gas struts)

Parts List:

1. Front Lid 2. Rear Lid 3. Right Side 4. Left Side 5. Front 6. 2 Vent Covers 7. 10 Carriage Bolts
8. 16 Flat Washers 9. 16 Lock Washers 10. 14 Nuts 11. 2 Wing Nuts 12. Lid Support Bracket
13. Optional Gas Struts (for some units)

Assembly Instructions:

Step 1 - Attaching the front and side pieces together.

Position both side pieces and the front piece as shown in photo #1.

Assemble the front and left side pieces together. Be sure to place the front piece into the inside of the side piece until holes align (photo #2).

Install a carriage bolt through both pieces and secure with a flat washer, lock washer and nut (photo #3). Be sure to install the front bolt and fully tighten this nut. Then install the side bolt and securely tighten. Do the same procedure for the right side.

Step 2 – Attaching the rear lid to the side pieces.

Place the assembled unit standing up (photo #4) and align the holes in the rear lid with the holes in the side pieces. Install a carriage bolt through both pieces and secure with a flat washer, lock washer and nut (photo #5). 4 total.

Before fully tightening, be sure that the outside edge of the rear lid is aligned with the edge of the side pieces (photo #6).

Step 3 – Attaching front lid to rear lid.

*Make sure the lock cams are in the unlocked position (photo #7).

Place the front lid on top of the base frame and align the hinge bolts with the hinge holes on the rear lid. Secure with a flat washer, lock washer and nut. **Make sure all six bolts are through the holes before tightening (see photos #8 & #9).

Before fully tightening, make sure the outside edges are in alignment.

Turn the three front latches clockwise to secure the front lid.

If you are not planning to vent the cover, install the metal vent cover plates now.

The metal plate is to be located on the exterior and secured with a carriage bolt, flat washer, lock washer and wing nut (photo #10).

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Step 4 – Installing the gas struts (optional).

- 1.) Please see the [Gas Strut Installation Guide](#) for more detailed information.

Once all parts are assembled, double-check and tighten all nuts and bolts to ensure everything is secure.

Your Crawlbrella cover is now assembled and ready for installation in its designated location.

Remember, a secure and correctly assembled cover will provide optimal performance.
Enjoy your newly assembled Crawlbrella cover!

#1



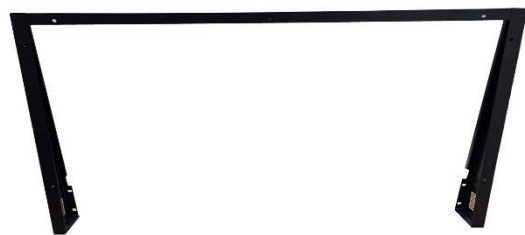
#2



#3

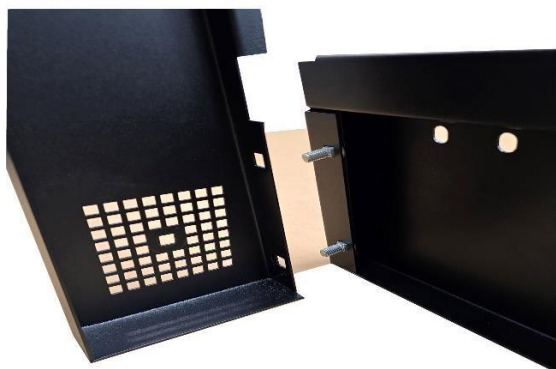


#4



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#5



#6



#7



#8



#9



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#10

